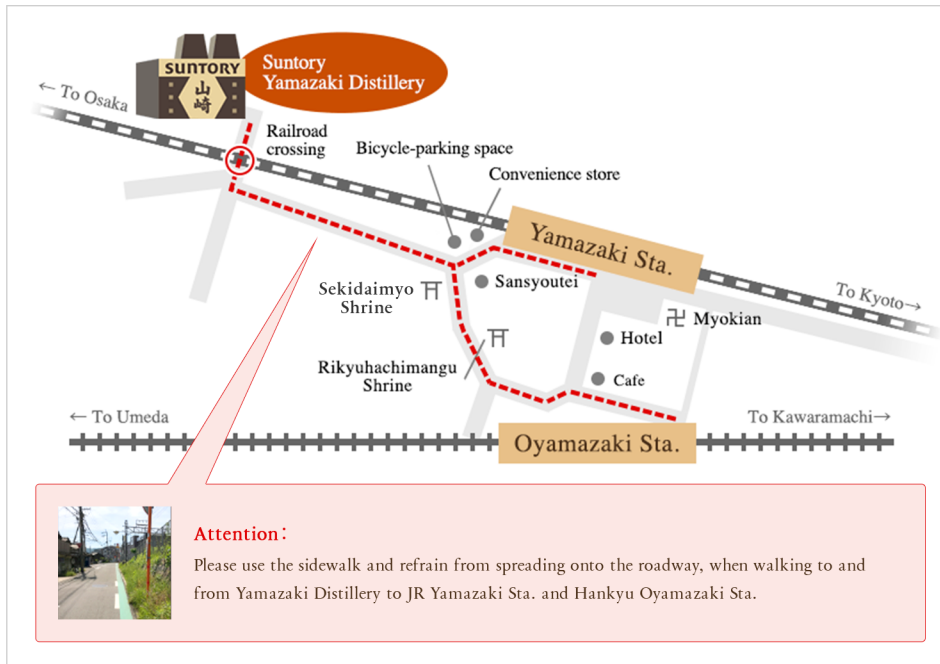


## Directions (By train/foot)

Roughly 10 minutes' walk from JR Yamazaki Station or Hankyu Oyamazaki Station.

Japan's oldest malt whiskey distillery,  
standing at the foot of Mt. Tennozan in southwest Kyoto



### Requests for visitors

- \* Individuals under the age of 20 must be accompanied by a supervisor over the age of 20.
  - \* Please follow our instructions inside the facility to ensure your safety as well as product cleanliness and quality.
  - \* As this is a food processing facility, in order to maintain food sanitation, we ask that visitors not bring food or drink into the facility.
  - \* As this is a food processing facility, pets are not allowed except assistance dogs.
  - \* It may occasionally be necessary to cancel factory tours in the case of bad weather (typhoons, heavy snow, etc.), natural disasters and so on. Please check with the website or by telephone in advance.
- Please note in advance that in the case of canceled tours, visitors are asked to bear any cancellation fees relating to travel and accommodation costs.

## SUNTORY YAMAZAKI DISTILLERY

5-2-1 Yamazaki, Shimamoto-cho, Mishima-gun, Osaka  
 Operating hours: 10:00-16:45 (Last entry at 16:30)  
 Closed: Over the New Year's holiday and during distillery shutdowns  
 (some of which are not scheduled in advance)

Phone

+81-075-962-1423

(Reception hours: 10:00-17:00 excluding non-business days)

\*Please make sure to dial the correct number.